

IN THE CLAIMS

Please amend the Claims as follows:

1. (Original) A method of manufacturing a semiconductor device comprising the steps of:

forming a gate insulation layer on a semiconductor region formed of silicon carbide having a (000-1) face orientation;

forming a gate electrode on the gate insulation layer;

forming an electrode on the semiconductor region; and

cleaning a surface of the semiconductor region

wherein the gate insulation layer is formed in an atmosphere containing 1% or more H<sub>2</sub>O (water) vapor at a temperature of from 800°C to 1150°C to reduce an interface trap density of an interface between the gate insulation layer and the semiconductor region.

2. (Original) A method according to claim 1, wherein the gate insulation layer is formed in an atmosphere containing H<sub>2</sub>O vapor at a temperature of from 800°C to 1050°C.

3. (Original) A method of manufacturing a semiconductor device comprising the steps of:

forming a gate insulation layer on a semiconductor region formed of silicon carbide having a (000-1) face orientation;

forming a gate electrode on the gate insulation layer;

forming an electrode on the semiconductor region; and

cleaning a surface of the semiconductor region;

forming a gate insulation layer;

wherein the step of forming the gate insulation layer is followed by heat treatment in an atmosphere containing H<sub>2</sub> (hydrogen) gas or H<sub>2</sub>O (water) vapor to reduce an interface trap density of an interface between the gate insulation layer and the semiconductor region.

4. (Original) A method of manufacturing a semiconductor device comprising the steps of:

forming a gate insulation layer on a semiconductor region formed of silicon carbide having a (000-1) face orientation;

forming a gate electrode on the gate insulation layer;  
forming an electrode on the semiconductor region; and  
cleaning a surface of the semiconductor region;

wherein the step of forming the gate insulation layer is followed by heat treatment in an atmosphere containing H<sub>2</sub>O (water) vapor, followed by heat treatment in an atmosphere containing H<sub>2</sub> (hydrogen) gas to reduce an interface trap density of an interface between the gate insulation layer and the semiconductor region.

5. (Currently Amended) A method according to claim [2 or] 3, wherein the heat treatment following the forming of the gate insulation layer is carried out in a mixed gas atmosphere of H<sub>2</sub> (hydrogen) gas and inert gas in which the H<sub>2</sub> (hydrogen) gas has a predetermined concentration of from 1% to 100%.

6. (Currently Amended) A method according to claim [2 or] 3, wherein the heat treatment following the forming of the gate insulation layer is carried out in a mixed gas atmosphere of H<sub>2</sub>O (water) vapor and inert gas in which the H<sub>2</sub>O (water) vapor has a predetermined concentration of from 1% to 100%.

7. (Original) A method according to any one of claims 3, 5 and 6, further comprising a heat treatment step in which the semiconductor region is maintained for a predetermined time in an inert gas atmosphere at a predetermined temperature, between the step of forming a gate insulation layer and the step of heat treatment in an atmosphere containing H<sub>2</sub> (hydrogen) gas or H<sub>2</sub>O (water) vapor.

8. (Currently Amended) A method according to ~~any one of claims 4 to 6~~ claim 4, further comprising a heat treatment step in which the semiconductor region is maintained for a predetermined time in an inert gas atmosphere at a predetermined temperature, in a first period between the step of forming a gate insulation layer and the step of heat treatment in an atmosphere containing H<sub>2</sub>O (water) vapor, or in a second period between a heat treatment step in an atmosphere containing H<sub>2</sub>O (water) vapor and a heat treatment step in an atmosphere containing H<sub>2</sub> (hydrogen) gas.

9. (Currently Amended) A method according to ~~any one of claims 4 to 6 and 8~~

claim 4, wherein the heat treatment in an atmosphere containing H<sub>2</sub>O vapor takes place at a higher temperature than the heat treatment in an atmosphere containing H<sub>2</sub> gas.

10. (Currently Amended) A method according to ~~any one of claims 3 to 9~~ claim 3, wherein the step of heat treatment in an atmosphere containing H<sub>2</sub>O (water) vapor, following the step of forming a gate insulation layer, is maintained for a predetermined time at a predetermined temperature of from 650°C to 950°C.

11. (Currently Amended) A method according to ~~any one of claims 3 to 10~~ claim 3, wherein the gate insulation layer is formed by thermal oxidation of the semiconductor region.

12. (Original) A method according to claim 11, wherein the thermal oxidation of the semiconductor region is carried out in an atmosphere containing H<sub>2</sub>O (water) vapor.

13. (Original) A method according to claim 12, wherein the atmosphere containing H<sub>2</sub>O vapor comprises H<sub>2</sub>O vapor and oxygen, or H<sub>2</sub>O vapor, oxygen and inert gas, in which the H<sub>2</sub>O gas has a predetermined concentration of from 1% to 100%.

14. (Original) A method according to claim 13, wherein when the heat treatment following the forming of the gate insulation layer is carried out in an atmosphere containing H<sub>2</sub>O vapor that comprises H<sub>2</sub>O vapor and oxygen gas, or H<sub>2</sub>O vapor, oxygen and inert gas, in which the H<sub>2</sub>O vapor has a predetermined concentration of from 10% to 50%.

15. (Currently Amended) A method according to ~~any one of claims 1 to 14~~ claim 1, wherein the H<sub>2</sub>O (water) vapor is produced by a reaction between hydrogen (H<sub>2</sub>) gas and oxygen (O<sub>2</sub>) gas in the atmosphere in which the semiconductor region is placed.

16. (Original) A method according to claim 15, wherein a ratio [O<sub>2</sub>]/[H<sub>2</sub>] between a flow rate [H<sub>2</sub>] of H<sub>2</sub> (hydrogen) gas and a flow rate [O<sub>2</sub>] of O<sub>2</sub> (oxygen) gas is within a predetermined range of from 0.1 to 100.

17. (Currently Amended) A method according to ~~any of claims 3 to 16~~ claim 3,

wherein a semiconductor region oxidation temperature is within a predetermined range of from 800°C to 1150°C.

18. (Currently Amended) A method according to ~~any one of claims 11 to 17~~ claim 11, wherein when the heat treatment following the forming of the gate insulation layer by thermal oxidation of the semiconductor region is carried out in an atmosphere containing H<sub>2</sub>O vapor, the heat treatment is carried out at a temperature that is lower than a temperature at which the gate insulation layer is formed to increase a thickness of the gate oxide layer without increase of a thickness of the gate oxide layer.

19. (Currently Amended) A method according to ~~any one of claims 3 to 18~~ claim 3, wherein the heat treatment in an atmosphere containing H<sub>2</sub> (hydrogen) gas is carried out at a temperature within a predetermined range of from 600°C to 900°C.

20. (Currently Amended) A method according to ~~any one of claims 3 to 19~~ claim 3, wherein formation of the gate insulation layer and the following heat treatment in an atmosphere of H<sub>2</sub> (hydrogen) gas, H<sub>2</sub>O (water) vapor or inert gas are carried out as a continuous process inside an apparatus shut off from outside air.

21. (Currently Amended) A method according to ~~any one of claims 1 to 20~~ claim 1, wherein the step of cleaning the surface of the semiconductor region uses ultraviolet irradiation to clean the semiconductor region placed in an ozone atmosphere.

22. (Currently Amended) A method according to ~~any one of claims 1 to 21~~ claim 1, wherein the step of cleaning the surface of the semiconductor region uses heat treatment in a H<sub>2</sub> (hydrogen) gas atmosphere.

23. (Original) A method according to claim 22, wherein the step of cleaning the surface of the semiconductor region includes a step of using ultraviolet irradiation to clean the semiconductor region placed in an ozone atmosphere, followed by a step of cleaning using heat treatment in a H<sub>2</sub> (hydrogen) gas atmosphere.

24. (Currently Amended) A method according to ~~any one of claims 1 to 23~~ claim 1

1, further comprising the steps of forming an interlayer insulation layer, forming a wiring layer and forming an insulation layer that protects the wiring layer.

25. (Currently Amended) A method according to ~~any one of claims 3 to 24~~ claim 3, wherein the heat treatment in an atmosphere containing H<sub>2</sub> gas is carried out after forming a gate electrode layer above the gate insulation layer.

26. (Currently Amended) A method according to ~~any of claims 3 to 25~~ claim 3, further comprising a step of heat treatment in an atmosphere containing H<sub>2</sub> (hydrogen) gas followed by a step of heat treatment in an inert gas atmosphere at up to 600°C.

27. (Original) A semiconductor device comprising a gate insulation layer on a semiconductor region of (000-1) face silicon carbide, a gate electrode on the gate insulation layer and an electrode on the semiconductor region, wherein a hydrogen or hydroxyl group (OH) level in the gate insulation layer is from 1E19/cm<sup>3</sup> to 1E20/cm<sup>3</sup>.

28. (Original) A semiconductor device according to claim 27, wherein the semiconductor device is a metal-insulator-semiconductor (MIS) field effect transistor (FET) or a MIS capacitor.

29. (Original) A semiconductor device according to claim 28, wherein the MISFET is an n-channel type.

30. (Original) A semiconductor device according to claim 28, wherein the MISFET is a p-channel type.

31. (Currently Amended) A semiconductor device according to claim 27, wherein the semiconductor device is a circuit having a complementary metal-insulator-semiconductor (CMIS) composed of the a MISFET or MIS capacitor ~~according to claims 29 and 30~~.

32. (Original) A semiconductor device according to claim 27, wherein the semiconductor device is a lateral resurf metal-insulator-semiconductor field effect transistor (lateral resurf MISFET) or a lateral double MIS field effect transistor (lateral DMISFET).

33. (Original) A semiconductor device according to claim 27, wherein the semiconductor device is a vertical DMISFET.

34. (Original) A semiconductor device according to claim 27, wherein the semiconductor device is an insulated gate bipolar transistor (IGBT).

35. (Original) A semiconductor device according to claim 34, wherein the semiconductor device is a p-channel IGBT.

36. (Original) A semiconductor device comprising a gate insulation layer on a semiconductor region of (000-1) face silicon carbide, a gate electrode on the gate insulation layer and an electrode on the semiconductor region, wherein a hydrogen or hydroxyl group (OH) level at an interface between the gate insulation layer and the semiconductor region is within a range of from  $1\text{E}20/\text{cm}^3$  to  $1\text{E}22/\text{cm}^3$ .

37. (Original) A semiconductor device according to claim 36, wherein the semiconductor device is a MISFET or a MIS capacitor.

38. (Original) A semiconductor device according to claim 37, wherein the MISFET is an n-channel MISFET.

39. (Original) A semiconductor device according to claim 37, wherein the MISFET is a p-channel MISFET.

40. (Currently Amended) A semiconductor device according to claim 36, wherein the semiconductor device is a circuit having a CMIS comprising ~~the a~~ MISFET or MIS capacitor ~~according to claims 38 and 39.~~

41. (Original) A semiconductor device according to claim 36, wherein the semiconductor device is a lateral resurf MISFET or lateral DMISFET.

42. (Original) A semiconductor device according to claim 36, wherein the

semiconductor device is a vertical DMISFET.

43. (Original) A semiconductor device according to claim 36, wherein the semiconductor device is an IGBT.

44. (Original) A semiconductor device according to claim 43, wherein the semiconductor device is a p-channel IGBT.